

## 15" COLOR DISPLAY UNIT CDU1564MS/HY02 (DSM 50-151)

This display unit is manufactured by **HYUNDAI** and is identified as **DSM 50-151** on the front and rear of its case, and in the Progetto di Gestione. This unit is also identified as **CDU 1564MS/HY02** on the homologation plate, also on the rear of its case.

### CHARACTERISTICS

VGA-compatible analog multiscan monitor with power management and DCC-1/2B features.

- Diagonal screen size: 15"  
Horizontal size:  $262 \pm 4$  mm  
Vertical size:  $196 \pm 4$  mm
- Input voltage: 90-132 V/180-264 V (universal power supply)  
Line frequency: 50 - 60 Hz  $\pm$  3 Hz  
Degaussing: At power on  
Power dissipation: 110 W  
Current:  $< 2$  A
- Video input signals: 1 - Separate Red, Green, Blue, H.s. and V.s.  
2 - Separate Red and Blue, composite Green, H.s. and V.s.

Video input: 75  $\Omega$  to ground  
Level: 0-700 mV  
Polarity: Positive

Sync H/V TTL input: 1000  $\Omega$  to ground  
Polarity: Positive or negative

- External adjustments: Contrast  
Brightness  
Horizontal size  
Vertical size  
Horizontal shift  
Vertical shift  
Pincushion distortion

- Input Timing Limits

Parameter	Horizontal	Vertical
Frequency	30 - 64 KHz	48 - 100 Hz
Blanking	$\geq 3.5 \mu\text{s}$	$\geq 0.5$ ms
Back Porch	$\geq 1 \mu\text{s}$	$\geq 0.5$ ms
Front Porch	$\leq$ Back Porch	
Sync Pulse	$\geq 1 \mu\text{s}$	$\geq 0.05$ ms

- Preset timings

VIDEO MODE	VGA			ERGO VGA		SVGA			VGA PLUS			
<b>HORIZONTAL RESOLUTION (DOTS)</b>	640			640		800			1024			
<b>FREQUENCY (KHz)</b>	31.469			37.85	37.5	37.88	48.07	46.87	35.52	56.47	58.14	60.02
<b>VERTICAL RESOLUTION (LINES)</b>	350	400	480	480		600			768			
<b>FREQUENCY (Hz)</b>	70.08	70.08	59.95	72.8	75	60.31	72.19	75	87	70.07	72.13	75.03
<b>INTERLACED</b>	NO	NO	NO	NO	NO	NO	NO	NO	YES	NO	NO	NO
<b>POLARITY V/H</b>	-/+	+/-	-/-	-/-	-/-	+/+	+/+	+/+	+/+	-/-	+/+	+/+
<b>PIXEL RATE (MHz)</b>	25.17	25.17	25.17	31.5	31.5	40	50	49.5	44.9	75	80	78.75

- Power Management

VIDEO MODE	HORIZONTAL SYNC	VERTICAL SYNC	VIDEO	POWER SAVING	RECOVERY TIME
ON	PULSE	PULSE	ACTIVE	< 110 W	NONE
STAND-BY	NO PULSE	PULSE	BLANKED	< 70 W	< 1 s
SUSPEND	PULSE	NO PULSE	BLANKED	< 5 W	< 15 s
OFF	NO PULSE	NO PULSE	BLANKED	< 5 W	< 15 s

- VGA Connector for the DDC-1/2B Feature

- 1 Red video input
- 2 Green video input
- 3 Blue video input
- 4 Identify output (connected to GND)
- 5 Not connected
- 6 Red video ground
- 7 Green video ground
- 8 Blue video ground
- 9 Not connected
- 10 Logic ground
- 11 Identify output (connected to GND)
- 12 SDA (Serial Data)
- 13 Horizontal sync
- 14 Vertical sync
- 15 SCL (Serial clock)

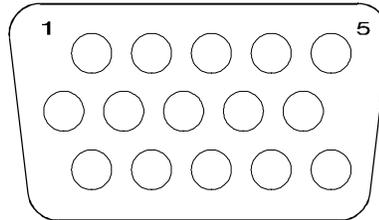


Fig. 39-1 DDC-1/2B Feature VGA Connector

### REMOVING THE CASE

1. Disconnect power supply cable (A) and signals cable (S) from their respective connectors on the rear of the display unit.

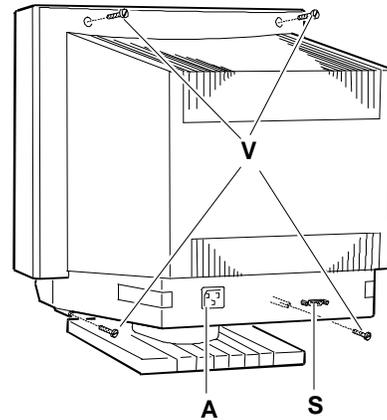


Fig. 39-2 Removing the Case

2. Rest the monitor with its screen against a flat and protected working surface. Lift hook (G) and slide the base out of the securing slots.
3. Using a Philips screwdriver, remove the four screws indicated in figure 39-2 and then remove the case.

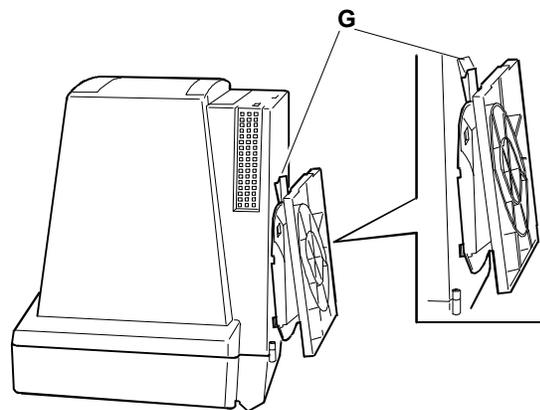


Fig. 39-3 Removing the Base

### DISCHARGING THE ANODE

1. After having removed the case and before performing any other operation with the boards and cables of the display unit, discharge the high voltage (25 KV anode voltage). Use a screwdriver connected to the display frame ground by means of a cable to discharge the CRT anode.

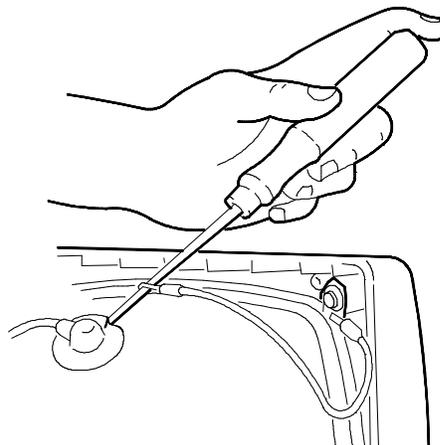


Fig. 39-4 Discharging the CRT Anode

### REMOVING THE VIDEO AMPLIFIER BOARD

1. Remove all connections from the metal cover of the video amplifier board.
2. Remove the layer of adhesive silicone from the connection between the CRT connector and the video amplifier board connector (A). This layer is used to protect the display during transport. Turn over the video amplifier board.

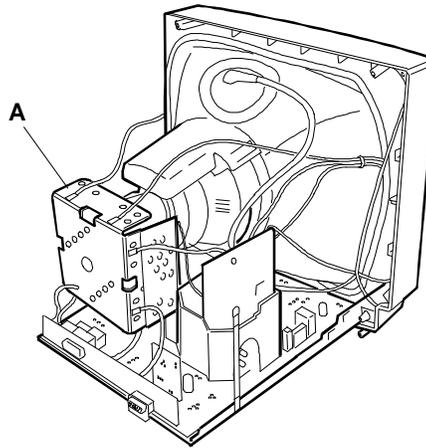


Fig. 39-5 Removing the Video Amplifier Board

3. Free the board by disconnecting the cables from the following connectors: CN401, CN402, CN403, CN404, P408, G1 and G2.

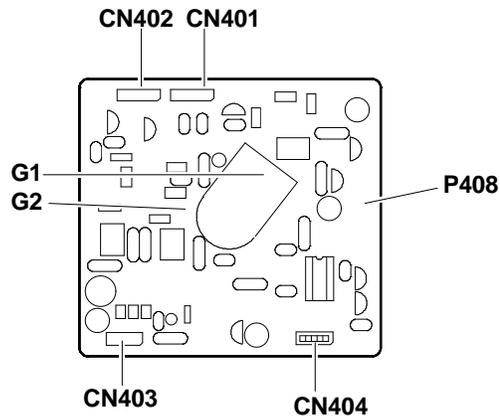


Fig. 39-6 Locating the Connectors on the Video Amplifier Board

### REMOVING THE MAIN BOARD

1. Be sure to discharge the EHT high voltage before removing the anode.
2. Remove the anode by lifting the rubber cap, squeezing the two metal contacts with a pair of pliers and removing the contacts through the hole in the CRT.
3. Remove the main board by removing the two screws (V) and sliding the metal support (S) from the main board (B).

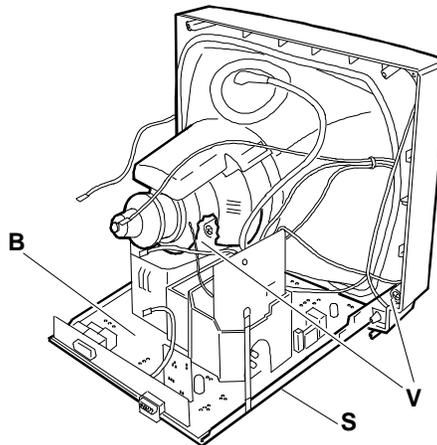
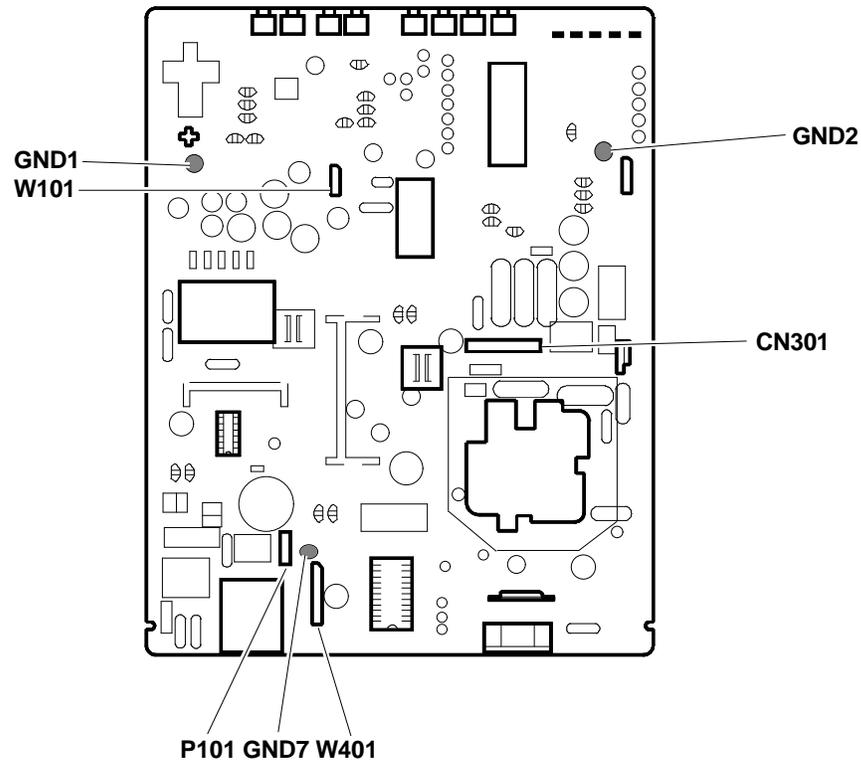


Fig. 39-7 Removing the Main Board

4. To completely remove this support, disconnect the cables from the following connectors on the main board: GND1, GND2, GND7, P101, W101, W401, CN301.



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Fig. 39-8 Locating the Connectors on the Main Board

5. Remove the main board from its metal support by extracting the two pins (P), loosening ground screw (M), loosening screw (V) from the transformer support bracket and disconnecting ground cable GND6. Lift the main board off its support.

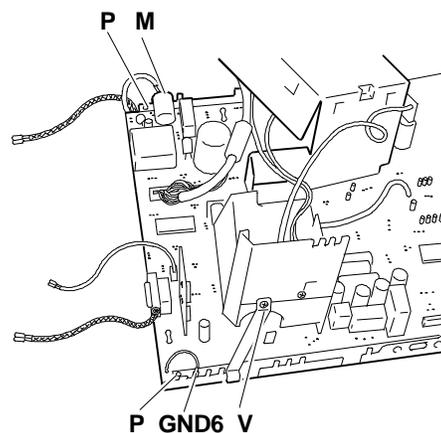


Fig. 39-9 Detaching the Main Board from its Metal Support

### REMOVING THE DDC-1/2B BOARD

1. To remove the DDC-1/2B board from W402 connector on the main board, first remove the silicon layer then unsolder the connector pins.

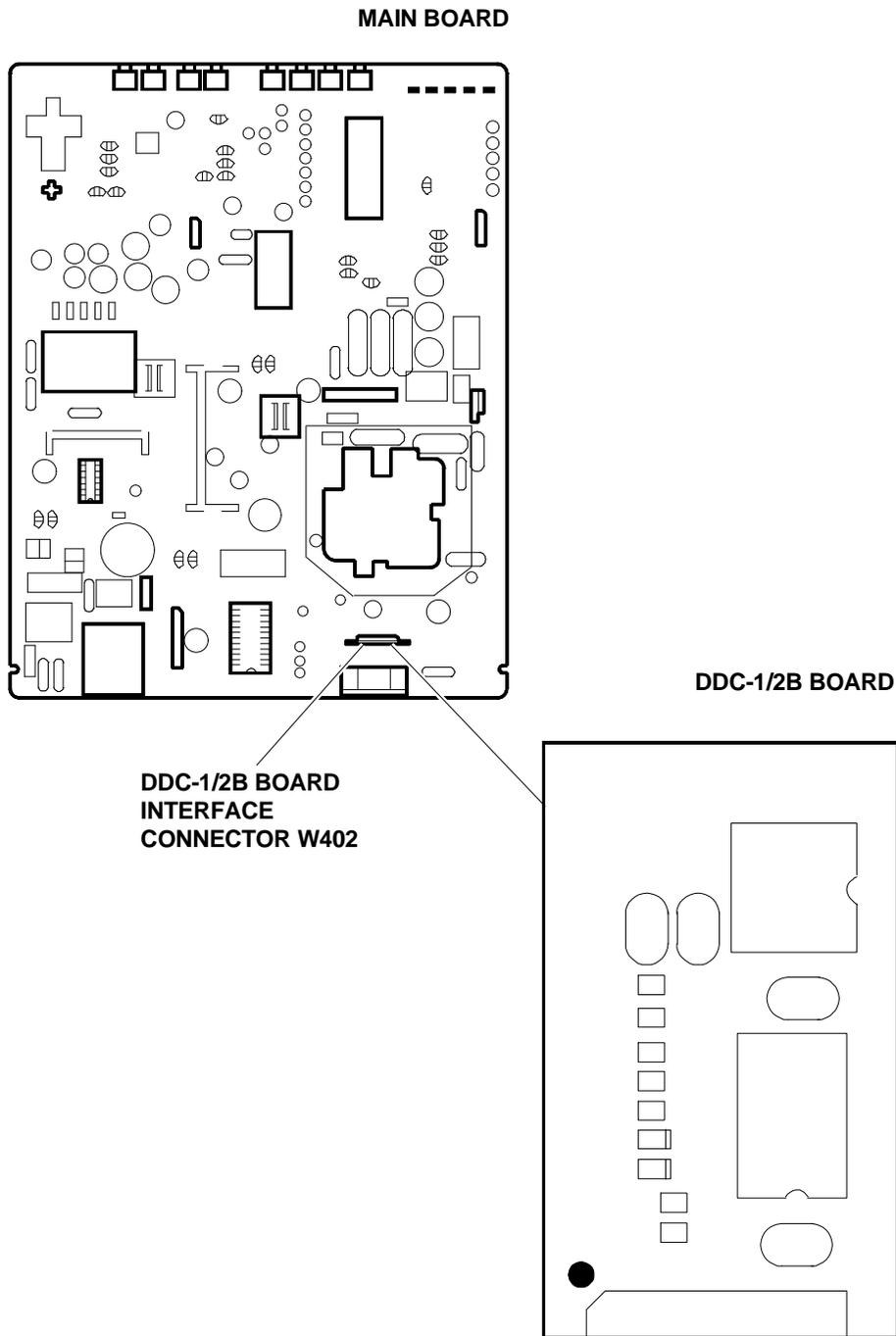


Fig. 39-10 Removing the DDC-1/2B Board

**REMOVING THE CRT**

**NOTE:** The CRT and yoke form a single unit which the deflection coils and convergence magnets are fitted. The magnets are set by the manufacturer and must not be moved so as to avoid convergence errors that are difficult to correct. A spare tube comes with the yoke already fitted.

1. Remove the four screws (V) that secure the CRT to the front cover of the display unit.

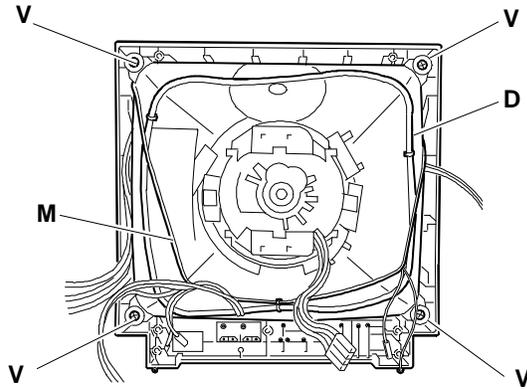


Fig. 39-11 Removing the CRT

2. Remove ground winding (M) by removing the spring that holds this coil and the degauss winding (D) in place. Both coils must be fitted back onto the new CRT.

**REASSEMBLY PROCEDURES**

3. To reassemble the display unit follow its disassembly procedures in reverse order.

## DISPLAY ADJUSTMENTS

Two kinds of display adjustments are available for this display unit:

- External controls and adjustments that can be carried out by the user.
- Internal adjustments to be carried out by the field engineering service.

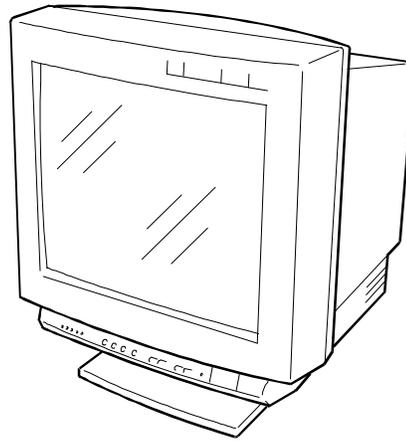


Fig. 39-12 Display Unit

## EXTERNAL CONTROLS AND ADJUSTMENTS

In order to perform external controls and adjustments the user has to use the buttons on the display unit's external control panel shown in the figure on the side. External controls can be used by the user or service engineer to adjust:

- Contrast
- Brightness
- Horizontal size
- Vertical size
- Horizontal shift
- Vertical shift
- Pincushion

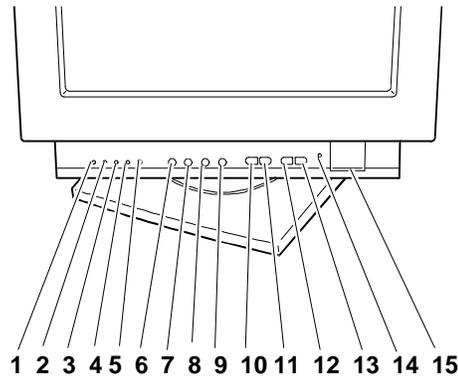


Fig. 39-13 External Adjustments and Controls

EXTERNAL CONTROLS			
1	HORIZONTAL SIZE LED	9	RECALL
2	HORIZONTAL SHIFT LED	10	- BRIGHTNESS
3	VERTICAL SIZE LED	11	+ BRIGHTNESS
4	VERTICAL SHIFT LED	12	- CONTRAST
5	PINCUSHION LED	13	+ CONTRAST
6	SELECT	14	POWER LED
7	- ADJUSTMENT	15	POWER SWITCH
8	+ ADJUSTMENT		

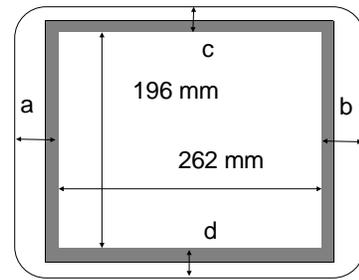
The following is a list of the adjustments which can be made by the users on the following image characteristics:

Horizontal size:  $262 \pm 4$  mm

Vertical size:  $196 \pm 4$  mm

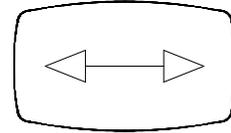
$|a - b| \leq 4$  mm

$|c - d| \leq 4$  mm



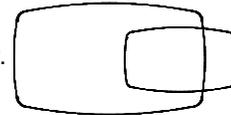
### HORIZONTAL SIZE

- Press the SELECT button (6) to select the HORIZONTAL SIZE LED (1).
- Press the + ADJUSTMENT button (8) to increase the horizontal size of the picture.
- Press the - ADJUSTMENT button (7) to reduce the horizontal size of the picture.



### HORIZONTAL SHIFT

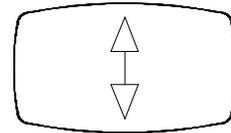
- Press the SELECT button (6) to select the HORIZONTAL SHIFT LED (2)
- Press the + ADJUSTMENT button (8) to move the picture to the right.
- Press the - ADJUSTMENT button (7) to mve the picture to the left.



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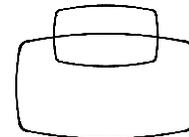
### VERTICAL SIZE

- Press the SELECT button (6) to select the VERTICAL SIZE LED (3).
- Press the + ADJUSTMENT button (8) to increase the vertical size of the picture
- Press the - ADJUSTMENT button (7) to reduce the vertical size of the picture.



### VERTICAL SHIFT

- Press the SELECT button (6) to select the VERTICAL SHIFT LED (4)
- Press the + ADJUSTMENT button (8) to move the picture upwards
- Press the - ADJUSTMENT button (7) to move the picture downwards.



### PINCUSHION

- Press the SELECT button (6) to select the PINCUSHION LED (5)
- Press the + ADJUSTMENT button (8) to correct pincushion distortion outwards
- Press the - ADJUSTMENT button (7) to correct pincushion distortion inwards.



## RECALL

- Press the RECALL button (9) to restore factory set adjustments.

## BRIGHTNESS

- These buttons are used to adjust the brightness of the picture in relation to the brightness of the work environment
- Press the + BRIGHTNESS button (11) to increase the brightness of the picture
- Press the - BRIGHTNESS button (10) to reduce the brightness of the picture.

## CONTRAST

- These buttons adjust the contrast of the picture displayed on the screen.
- Press the + CONTRAST button (13) to increase the contrast of the picture
- Press the - CONTRAST button (12) to reduce the contrast of the picture.

## POWER LED

- When green the power LED (14) indicates that the display unit is working normally.
- When orange the power LED indicates that the display unit is in the Power Management mode.

## POWER SWITCH

- The power switch (15) is used to power the display unit on and off. When the display unit is powered on the power LED is green.

## LED FUNCTIONS

**Non-standard resolution mode** - All the function LEDs will come on when a new resolution is detected. Pressing any key on the display unit control panel will store this new resolution, after which the LEDs will all turn off.

**Minimum or maximum indication** - During any adjustment procedure, the LED will begin to flash when the minimum or maximum value for that particular adjustment is reached.

**Autosave** - The display unit will automatically store the new adjustment after an inactivity timeout of one second. The corresponding LED will briefly flash during the save operation.

**Normal operation** - The power LED is green.

**Power management mode** - The power LED is orange.

**Out of range** - This condition is detected in the event a resolution exceeds the maximum operating limit allowed for the display unit. In this case all the function LEDs will begin to flash and the user will have to check the system of setup the display unit over again.

**INTERNAL ADJUSTMENTS**

Internal adjustments are carried out by the field engineer. Follow these procedures step-by-step since some adjustments affect those that follow.

**MAIN BOARD ADJUSTMENT TRIMMER**

VR101	Voltage adjustment
VR301	High voltage adjustment
VR303	Frequency adjustment

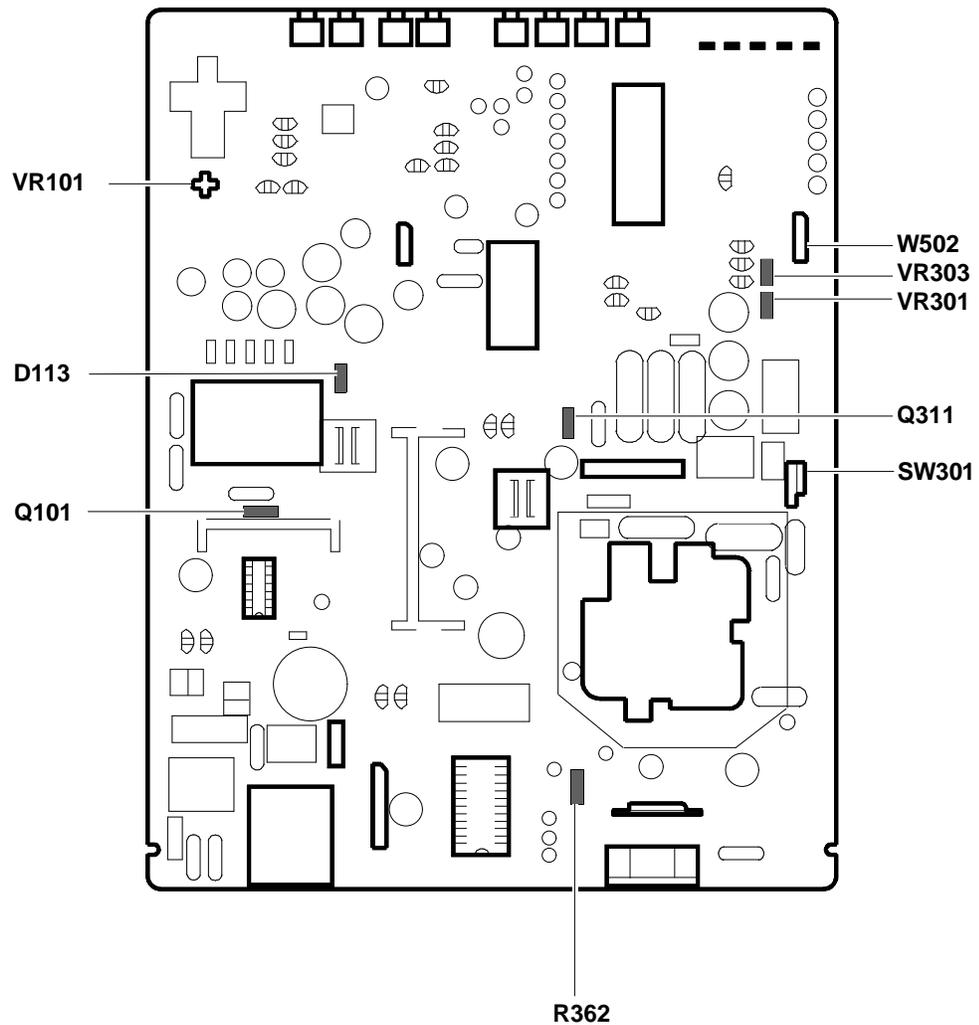


Fig. 39-14 Main Board Adjustments

**NOTE:** EHT high voltage is present in the area around the FBT (T302) transformer. Do not touch component Q101 nor its heatsink if high voltage is still present in this area.

#### EQUIPMENT

- Digital voltmeter
- 40 Hz to 100 KHz frequency counter
- Color coordinate analyzer
- Video signal generator or a System Test diskette for Olivetti Personal Computers
- High voltage meter (above 30 KV)
- JIG connector

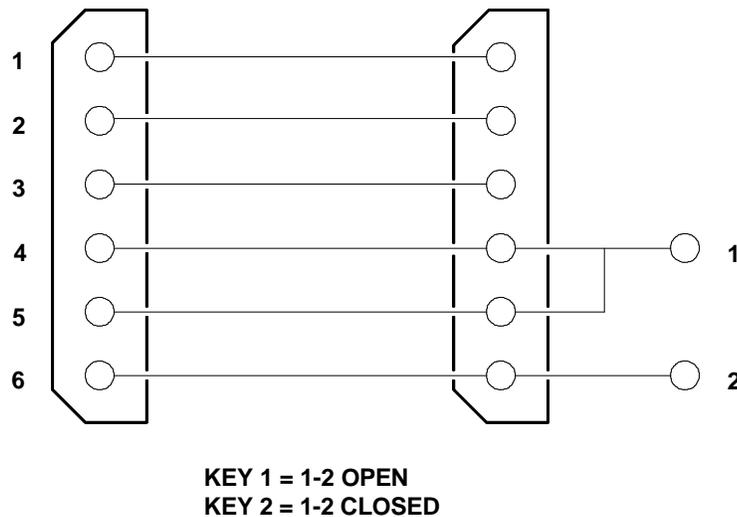


Fig. 39-15 JIG Adjustment Connector

#### PRELIMINARIES

Make sure that the voltage level of the video input signals (Red, Green, Blue) is 0.7 Vpp with a 75  $\Omega$  termination resistance, and that the video timings are the same as the standard timings given in the specifications. Power on the display unit and wait at least 15 minutes before making any adjustment to allow the unit to adequately warm up.

**NOTE:** To display video signals, use a video signal generator or the System Test diskette for Olivetti Personal Computers.

**VOLTAGE SETTING**

- Display a cross-hatch pattern in the 640x480 VGA mode.
- Attach the digital voltmeter to the heatsink of diode D113 on the main board.
- Set the voltage to  $50 \pm 0.5$  V by using trimmer VR101 on the main board.

**FREE-RUN FREQUENCY SETTING**

- Disconnect the signals cable and power on the display unit.
- On the main board connect a frequency counter to deflection yoke connector CN301 red cable.
- Set the frequency to  $29$  KHz  $\pm 0.2$  KHz by using trimmer VR303 on the main board.

**HIGH VOLTAGE SETTING**

- Display a black pattern in the 31 KHz 640x480 VGA video mode.
- Set the brightness control to its cut-off position.
- Attach a high voltage voltmeter to the anode.
- Set the high voltage to  $24.5$  KV  $\pm 0.1$  KV by using trimmer VR301 on the main board.

**SCREEN VOLTAGE SETTING**

- Display a black pattern in the 640x480 VGA video mode.
- Attach a high voltage voltmeter to grid G2 of the video amplifier board (see figure 39-6).
- Set the screen voltage to  $600$  V  $\pm 10$  V using the SCREEN potentiometer on the FBT transformer of the main board.

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**GEOMETRY SETTING**

Proceed as follows before adjusting the geometry of the picture:

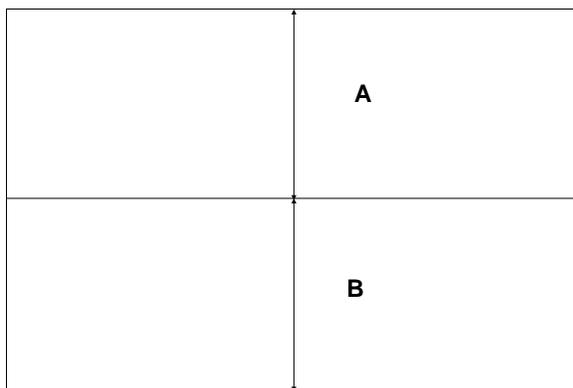
- Insert the JIG adjustment connector (in KEY 1 configuration) into connector W502 on the main board.
- Adjust the geometry of the picture by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

**Horizontal Raster Setting**

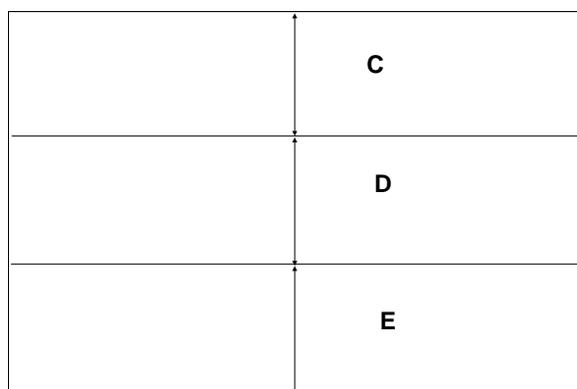
- Display a cross-hatch pattern in the 60 KHz 1024x768 VGA video mode.
- Adjust the raster by using the SW301 switch on the main board.

### Vertical Linearity Setting

- Display a cross-hatch pattern in the 31 KHz 640x480 VGA video mode.
- Using the SELECT button (6) on the external control panel, select the HORIZONTAL SHIFT (2) and VERTICAL SIZE (3) LEDs. Set A=B using the + ADJUSTMENT (8) and - ADJUSTMENT buttons (7).



- Using the SELECT button (6) on the external control panel, select the VERTICAL SIZE (3) and VERTICAL SHIFT (4) LEDs. Set C=D=E using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.



**Key-Stone Setting**

- Display a cross-hatch pattern in the 31 KHz 640x480 VGA video mode.
- Using the SELECT button (6) on the external control panel, select the HORIZONTAL SIZE LED (1) and HORIZONTAL SHIFT LED (2).
- Adjust the trapezoid distortion using the + ADJUSTMENT button (8) and - ADJUSTMENT button (7).

**Vertical Shift Setting**

- Display a cross-hatch pattern in the 31 KHz to 60 KHz VGA video modes.
- Using the SELECT button (6) on the external control panel, select the VERTICAL SHIFT LED (4) and center the raster vertically by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

**Vertical Size Setting**

- Display a cross-hatch pattern in the 31 KHz to 60 KHz VGA video modes.
- Using the SELECT button (6) on the external control panel, select the VERTICAL SIZE LED (3) and adjust the vertical size by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

**Horizontal Shift Setting**

- Display a cross-hatch pattern in the 31 KHz to 60 KHz VGA video modes.
- Using the SELECT button (6) on the external control panel, select the HORIZONTAL SHIFT LED (2) and adjust the horizontal shift by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

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**Horizontal Size Setting**

- Display a cross-hatch pattern in the 31 KHz to 60 KHz VGA video modes.
- Using the SELECT button (6) on the external control panel, select the HORIZONTAL SIZE LED (1) and adjust the horizontal size by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

**Pincushion Setting**

- Display a cross-hatch pattern in the 31 KHz to 60 KHz VGA video modes.
- Using the SELECT button (6) on the external control panel, select the PINCHSHION LED (5) and adjust pincushion by using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

**WHITE BALANCE ADJUSTMENT**

Proceed as follows before making white balance adjustments:

- Stick the sensor of the color coordinate analyzer at the center of the CRT.
- Insert the JIG adjustment connector (in KEY 2 configuration) into main board connector W502.
- Adjust the white balance using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons.

### **Cut-off Setting**

- Display a black pattern in the 60 KHz 1024x768 VGA Plus video mode.
- Set brightness to  $0.8 \text{ FL} \pm 0.2 \text{ FL}$ .
- Adjust white balance using the green, blue and red cut-off controls.
- Red cut-off control: set the HORIZONTAL SIZE LED (1) using the SELECT button (6).
- Green cut-off control: set the HORIZONTAL SHIFT LED (2) using the SELECT button (6).
- Blue cut-off control: set the VERTICAL SIZE LED (3) using the SELECT button (6).
- Using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons set the chromaticity coordinates to  $X = 0.290 \pm 0.02$  and  $Y = 0.280 \pm 0.02$ .

### **Drive Setting**

- Display a white pattern in the 60 KHz 1024x768 VGA Plus video mode.
- Set the brightness control until measuring a luminance of 0.5 FL, and the contrast control until measuring a luminance of 7 FL.
- Adjust the white balance using the drive controls for red and green.
- Red contrast control: set the VERTICAL SHIFT LED (4) using the SELECT button (6).
- Blue contrast control: set the PINCUSHION DISTORTION LED (5) using the SELECT button (6).
- Using the + ADJUSTMENT (8) and - ADJUSTMENT (7) buttons set the chromaticity coordinates to  $X = 0.290 \pm 0.02$  and  $Y = 0.280 \pm 0.02$ .

### **Raster Setting**

- Display a black pattern in the 60 KHz 1024x768 VGA Plus video mode.
- Using the brightness control buttons, adjust the visual limits to - 0.5 FL.

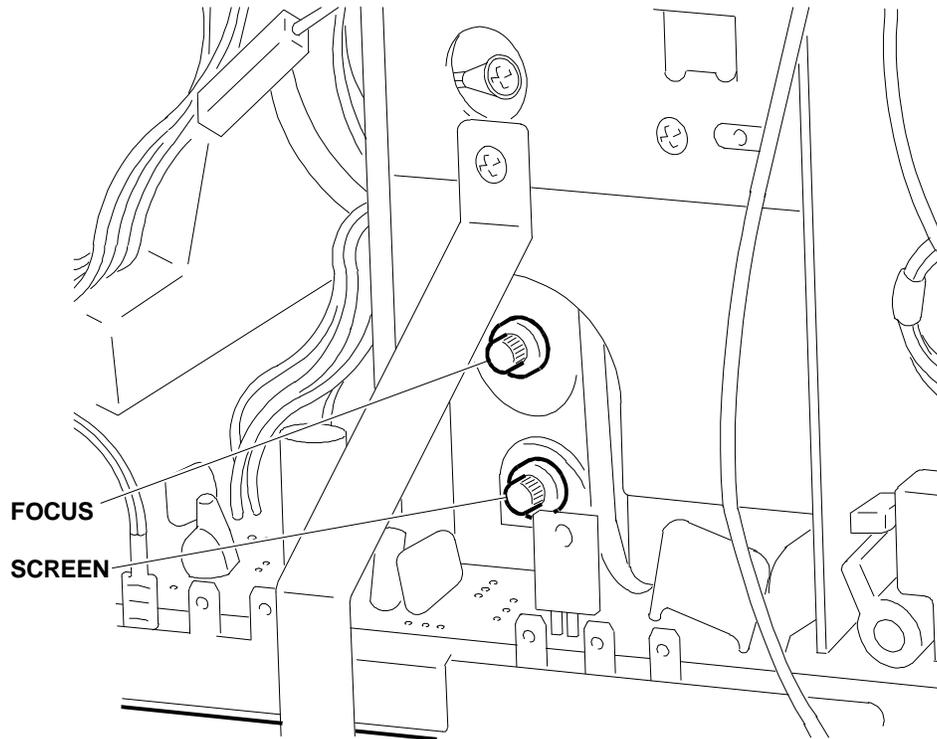
### **Maximum Brightness Setting**

- Display a white pattern in the 60 KHz 1024x768 VGA Plus video mode.
- Using the contrast control buttons, adjust the brightness limits to  $22.5 \text{ FL} \pm 1 \text{ FL}$ .

**NOTE:** Remove the JIG connector at the end of the adjustment procedures.

### FOCUS SETTING

- In the 60 KHz 1024x768 VGA Plus video mode, display a screen with a white box in the middle (CENTRAL BOX 20%).
- Using the contrast buttons set the brightness to 20 FL.
- Change the video signal in a page of H characters.
- Adjust the FOCUS potentiometer of the FBT transformer to improve picture focus.



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Fig. 39-16 Focus and Screen Potentiometers

### X-RAY PROTECTION TEST

- With an input signal, short circuit both terminations of the R362 resistor on the main board by using the JIG connector.
- Check when the raster is disappears.
- Remove the JIG connector.
- Turn the power switch off and then on again and ensure correct operation.

### BURN-IN TEST

- Power on the display unit with the signals cable detached.
- Under burn-in conditions the free frequency must be of 29 KHz.
- Run the burn-in test after correctly adjusting the brightness.

